












Date: Thursday, 05/03/2009 10:30:52 AM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: BASKET RIBS
<b>Job Number</b>	: 46303		
<b>Estimate Number</b>	: 13652		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D22351
<b>This Issue</b>	: 05/03/2009	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D2235 REV B1
<b>First Issue</b>	: //	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 46085	<b>Drawing Revision</b>	: B1
<b>Written By</b>	:	<b>Material</b>	:
<b>Checked &amp; Approved By</b>	: <u>JLD 09.03.05</u>	<b>Due Date</b>	: 11/03/2009
<b>Comment</b>	: Est Rev:A New Issue 08-12-01 DD verified by:EC	<b>Qty:</b>	8 Um: Each

Seq. #:	Machine Or Operation:	Description :
1.0	D31661	Basket Hoop
 		
<b>Comment:</b> Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) Basket Hoop Batch: <u>B46061</u> → 7x <u>B46235</u> → 1x <u>SH 09-03-06</u> (8x)		
2.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1
 		
<b>Comment:</b> LARGE FABRICATION RESOURCE 1  1- Pick D3166-1 and cut as per dwg D2235 using DT8302 <u>lv</u> 2- remove identification markings on tube <u>lv</u> 3- deburr <u>lv</u>		
3.0	QC5	INSPECT WORK TO CURRENT STEP
 		
<b>Comment:</b> INSPECT WORK TO CURRENT STEP <u>lv 09-03-11</u> (8x)		
4.0	PACKAGING 1	PACKAGING RESOURCE #1
 		
<b>Comment:</b> PACKAGING RESOURCE #1 Identify and Stock Location: <u>Basket</u> <u>lv 09-03-11</u> (8x)		
5.0	QC21	FINAL INSPECTION/W/O RELEASE
 		
<b>Comment:</b> FINAL INSPECTION/W/O RELEASE <u>lv 09-03-11</u>		
<b>Job Completion</b>  <u>mf 09-03-11</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

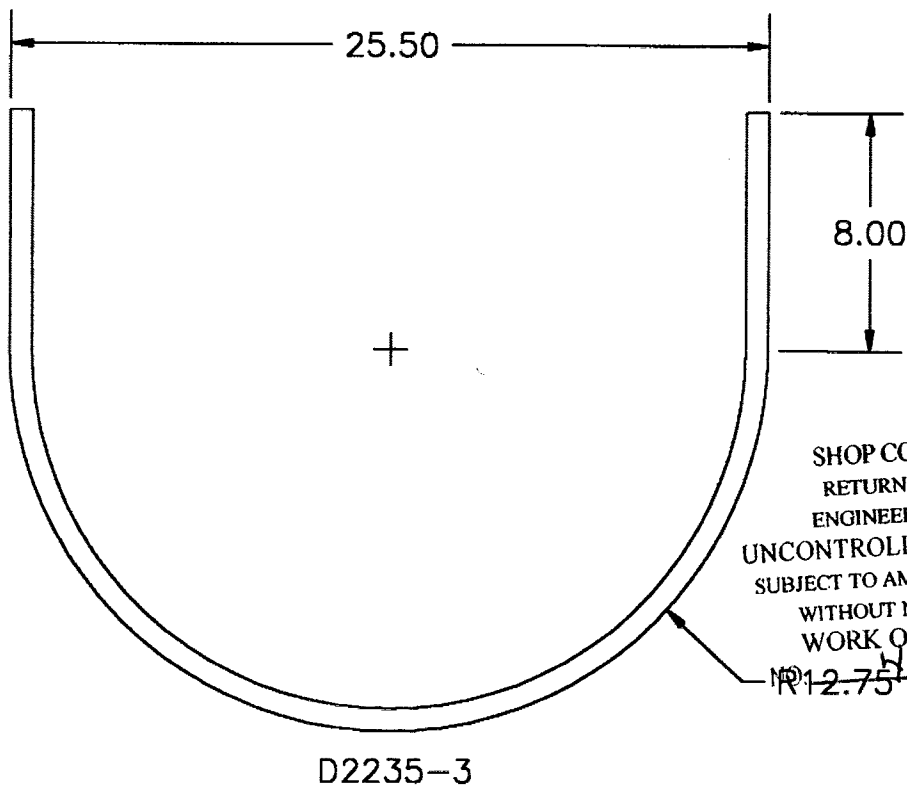
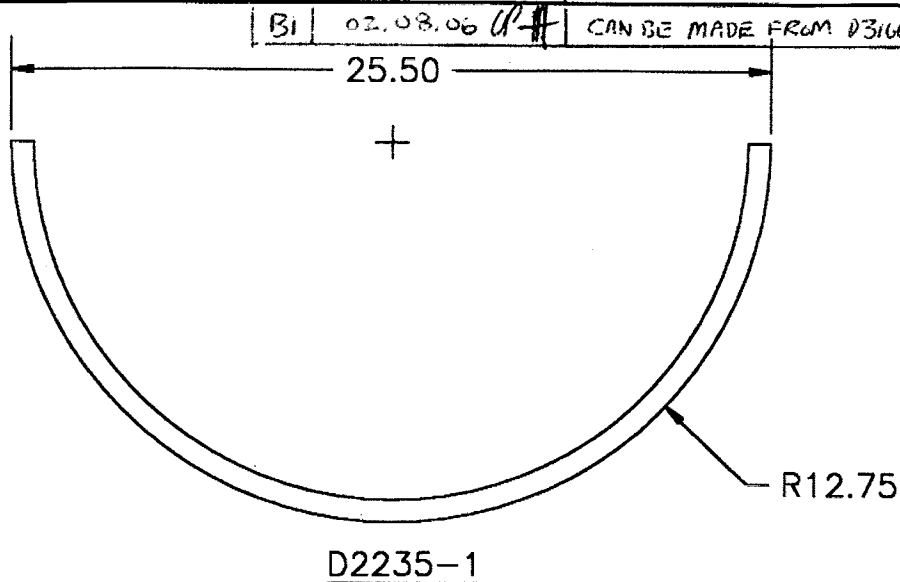
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2235	REV. B SHEET 1 OF 1
DATE 94:12:16		TITLE BASKET RIBS	SCALE

RELEASED  
R960507



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
516303

CAN BE MADE FROM D3166-1 *[Signature]*  
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries